

5171959



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D6210

Job Sheet 192958



DAS
21
9-88

Part No: D6210

Job Qty: 40 ft

Part Name: Tube, Seamless



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/4/19

Job Tracking No:

Due Date: 4/26/19

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft	40 ft	4/26/19	4/26/19	0.00	0.00	Purchasing - 1	6	AT 19/04/19
							Purchasing - 2	6	
							Purchasing - 3	6	
110	Packaging 2-1 - Receive - B4B	40 pcs	4/26/19	4/26/19	0.00	0.00	Packaging 2 - 1 - B4B		AT 19/04/19
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		

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					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 18	40 pcs	4/26/19	0.00 0.00	QC 18 - 12	
					QC 18 - 14	
					QC 18 - 22	
					QC 18 - 25	
					QC 18 - 48	
					QC 18 - 58	DAS
					QC 18 - 61	61
					QC 18 - 9	9-89
125	Handfinish - 1-1 Chemical- B4B	40 pcs	4/26/19	0.00 0.00	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
130	Packaging 3-1 - Stock - B4B	40 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	

				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
140	QC 21 - SA FT	40 ft	4/26/19	0.00 0.00	QC 21 - SA - 21

Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs)
 Descriptions: 120 - (QC18 In-Coming Inspection Material)
 125 - HandFinish1 (Chemical Conversion Coat per QSI005 4.1)
 130 - Identify as per dwg & Stock Location: _____
 140 - (QC21- Final Inspection - Work Order Release)

APR 12 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6210P	304 Tube, Seamless 1/8 Hard 0.500" x 0.049" wall	40 ft (1 ea) 46.875	100-Purchasing - Ft	5171954

Job Allocations

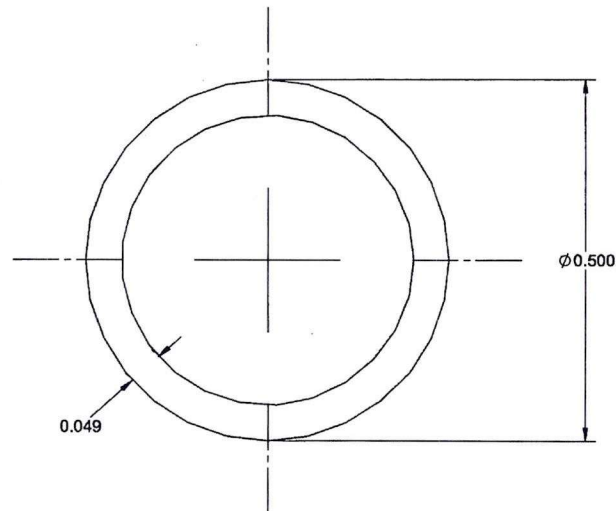
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	D6210P	40	0	0

Part Specifications

Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



D6210-XXX TUBE, SEAMLESS
WHERE XXX IS LENGTH IN INCHES
EG. 144" LONG TUBE: D6210-144

NOTES:

- 1) MATERIAL: AISI 304 SEAMLESS TUBE, 1/8 HARD PER AMS 5566 OR AMS-T-6845 OR MIL-T-6845
MINIMUM ULTIMATE TENSILE STRENGTH = 105KSI
MINIMUM YIELD TENSILE STRENGTH = 75KSI
- 2) FINISH: NONE
- 3) TOLERANCES: PER ASTM A 450/A 450M AS FOLLOWS
O.D.: 0.500 ± 0.004 MEAN (± 0.010 INCLUDING OVALITY)
WALL: $0.049 + 0.010$ / -0.000
LENGTH: XXX $+0.125$ / -0.000
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs/ft

RELEASED
2017-10-31
EAV 17-726

APPROVED

A	NEW ISSUE	NO	17.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	NO		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DP	D6210	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	TUBE, SEAMLESS	NTS
DATE	17.06.20	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043112



Supplier: TWM001-VU
TW Metals
PO Box 933014
Atlanta, GA 31193-3014 USA
Phone: 585 768 5600
Fax: 585 768 5601

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043112

PO Date: 4/4/19

Due Date: 4/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 04 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		M6061T6T0.375W.058		6061-T6 Round Tube .375 X.058W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	-	4/17/19	120 ft	0 ft	120 ft	\$2.6404/ft	\$316.85
2		M6061T6T0.625W.065		6061-T6 Round Tube .625 X.065W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	-	4/17/19	40 ft	0 ft	40 ft	\$3.1499/ft	\$126.00
3		M6061T6T0.625W.125		6061-T6 Round Tube 0.625 X.125W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	-	4/17/19	120 ft	0 ft	120 ft	\$5.15/ft	\$618.00



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO043112**



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
4 AT	192958	D6210P		304 Tube, Seamless 1/8 Hard 0.500" x 0.049" wall : Various STC's	Firmed	-	4/17/19	40 ft	0 ft	40 ft	\$11.50/ft	\$460.00

Line Item Note material: 304 seamless tube 1/8 hard, 0.500" x .049" wall
per ams 5566 or ams-t-6845 or mil-t-6845

Grand Total: \$1,520.84

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 4/4/19 3:06 PM dart.lavoie.chantal



O'Neal High-Performance Metals Group



Packing Slip

ORDER NO.: 70723400

FROM: ATLA

PAGE 1

CUST NUMBER: 1203820
SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
CANADA
CN K6A 1K7

NET WGT: 11.059
REQ. DATE: 04/17/19
CONFIRMED
SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
ONTARIO CANADA
CN K6A 1K7

SALESPERSON: DONNA SMALLEY
TERMS: NET 30 DAYS
F.O.B.: SHIPPING POINT
CUST ORD NO.: PO043112 IT 4

SHIP BY: 04/08/19
VIA: COMMON CARRIER
FREIGHT: PREPAID
RELEASE NO.:
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0001	36510 SMLS CD 304 6845 1/8 HD 1/2 X .049		17-24 FT

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	40.000 FT	46.875 FT	46.875 FT	11.059	2

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: 9A991.d Export License: NLR Expiration Date: 0/00/00
PO: 49398410 HT: V70802 PC: 2 CUSTOMER QTY: UOM
MLT: JAPAN MFG: UNITED STATES SLB/CL: 69791

BROKERS LIVINGSTON INTERNATIONAL

AREA		TYPE OF PKG	PKGS	GRS	WEIGHT	WIDTH	LENGTH	HGHT
ABF	REDDICRATE		1.000		56.000	5.0000	300.0000	7
Orders In Package - 1			Box No -	TWPk19016539		CUBIC FT		6.0764
			1.000	56.000				

BY: DAVARVS LAWRENCE
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED _____

1 PO: *P0043112 IT 4*

DATE FILLED _____

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE
PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL
REVIEW.
<http://www.twmetals.com/invoice-terms.html>



O'Neal High-Performance Metals Group



**Packing
Slip**

ORDER NO.: 70723400

FROM: ATLA

PAGE 2

CUST NUMBER: 1203820 .NET WGT: 11.059 REQ.DATE: 04/17/19 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 04/08/19
TERMS: NET 30 DAYS 175 TUBEWAY
F.O.B.: SHIPPING POINT FOREST PARK GA 30297
CUST ORD NO.: PO043112 IT 4
VIA: COMMON CARRIER
FREIGHT: PREPAID
RELEASE NO.:
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for ~~coniferous non-manufactured wood packing material~~"

Authorized Test Report Clerk

Date: 4/05/19

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE
PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL
REVIEW.
<http://www.twmetals.com/invoice-terms.html>



416 DEPOT STREET
BRIDGEPORT, PA 19405

PH: (610) 279-7700
FAX: (610) 277-2005

TEST REPORT



ISO/IEC 17025
Materials Testing Laboratory

TMI Mill# 58263-2	TMI Lot# 70233	Customer P.O. # M49398410	Quantity 548 A							
Sold to: TW Metals PO Box 644 760 Constitution Dr. Exton, PA, 19341	Type & Grade 304 Seamless	Size 0.5000" +/- 0.0030 OD 0.0490" +/- 10% Wall								
☒ FAR TAA ☒ DFARS BAA ☒ FAR BAA		Specifications AMS-5566 Rev. M, MIL-T-6845 TYPE I 1/8 Hard Rev. D, AMS-T-6845 TYPE I 1/8 Hard Rev. B, DFARS Compliant, DFAR 252.225-7014								
Chemical Analysis (Wt %)										
HEAT#: V70802		Melt Source / Analysis: KOBELCO STEEL-JAPAN								
C	Mn	P	S	Si	Cr	Ni	Mo	Ti	Cu	N
0.019	1.82	0.024	0.009	0.35	18.65	9.22	0.30	.0018	0.07	0.0646
Cb										
.0095										
Mechanical Properties										
Tensile Strength		0.2% Offset Yield Strength		% Elongation		Hardness				
121,000 PSI		92,000 PSI		34						
121,000 PSI		93,000 PSI		33						

Visual Passed
Grain Size ASTM# 8
Passivation PASSED
Flare PASSED > .656" - 74°
Profilometer OD RHR 15 / ID RHR 42
Loose Mtl Check PASSED

Dimensional Passed
Bend PASSED
Embrittlement PASSED
Eddy Current PASSED 10% Notch Level
Hydrostatic PASSED 16,200 PSI
Surface Cond. PASSED

4939 LC Blade
TW Metals

JAN 23 2019

Test Report
DM

LEAK TEST - PASSED

I certify that this report is correct and conforms to above specifications. Nicholas Ricci, Plant Metallurgist 01/07/2019 Page 1 of 1
The test report shall not be reproduced except in full, without the written approval of the laboratory. The recording of false, fictitious, or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



416 DEPOT STREET
BRIDGEPORT, PA 19405

PH: (610) 279-7700
FAX: (610) 277-2005

TEST REPORT



ISO/IEC 17025
Materials Testing Laboratory

TMI Mill# 58263-2	TMI Lot# 69791	Customer P.O. # M49398410	Quantity 550 fl.							
Sold to: TW Metals PO Box 644 760 Constitution Dr. Exton, PA, 19341		Type & Grade 304 Seamless	Size 0.5000" +/- 0.0030 OD 0.0490" +/- 10.% Wall							
☒ FAR TAA ☒ DFARS BAA ☒ FAR BAA		Specifications AMS-5566 Rev. M, MIL-T-6845 TYPE I 1/8 Hard Rev. D, AMS-T-6845 TYPE I 1/8 Hard Rev. B, DFARS Compliant, DFAR 252.225-7014								
Chemical Analysis (Wt %)										
HEAT#: V70802		Melt Source / Analysis: KOBELCO STEEL-JAPAN								
C	Mn	P	S	Si	Cr	Ni	Mo	Ti	Cu	N
0.019	1.82	0.024	0.009	0.35	18.65	9.22	0.30	.0018	0.07	0.0646
Cb										
.0095										
Mechanical Properties										
Tensile Strength		0.2% Offset Yield Strength		% Elongation		Hardness				
117,000 PSI		91,500 PSI		35						
118,000 PSI		92,000 PSI		37						

Visual Passed
Grain Size ASTM# 7.5
Passivation PASSED
Flare PASSED > .656" - 74°
Profilometer OD RHR 16 / ID RHR 50
Loose Mtl Check PASSED

Dimensional Passed
Bend PASSED
Embrittlement PASSED
Eddy Current PASSED 10% Notch Level
Hydrostatic PASSED 16,200 PSI
Surface Cond. PASSED

DM LC Blade

TW Metals

JAN 23 2019

Test Report

LEAK TEST - PASSED

I certify that this report is correct and conforms to above specifications. Nicholas Ricci, Plant Metallurgist 11/13/2018 Page 1 of 1
The test report shall not be reproduced except in full, without the written approval of the laboratory. The recording of false, fictitious, or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6K0.375
 DATE: 1904/11

PO / BATCH NO.: P0043123

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 20 Ft
 QUANTITY INSPECTED: 20 Ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"
 THICKNESS RECEIVED: 0.375"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

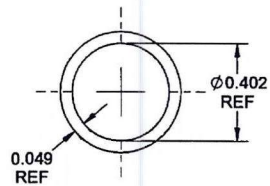
DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM B221
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	UT: 68219
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

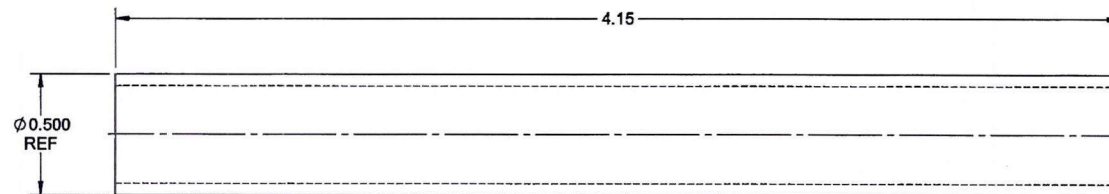
testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 61</u>		SIGNED OFF BY: _____	
DATE: <u>APR 11 2019</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



D5512-1 CROSSBOLT SPACER



- NOTES:**
- 1) MATERIAL: MAKE FROM D6210 EXTRUSION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.08 lbs

RELEASED
2017-10-31
EON 17-726

APPROVED

A		NEW ISSUE		NO	17.02.24
REV.		DESCRIPTION		BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR		REV. A SHEET 1 OF 1	
DRAWN	NO				
CHECKED	AJS	DRAWING NO. D5512		SCALE	
MFG. APPR.	JFS	TITLE CROSSBOLT SPACER		NTS	
APPROVED	WM	DATE 17.02.24		COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
DE APPR.	DS				